SECTION 1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

Trade name : EPON(TM) Resin 862
Product code : K8124
MSDS Number : 800674
Product Type : Epoxy resin.
Company : Resolution Performance Products LLC
P. O. Box 4500
Houston, TX 77210
USA
Telephone : (832) 486-6700
Emergency telephone number : CHEMTREC US Domestic (800) 424-9300
CHEMTREC International (703) 527-3887

SECTION 2. COMPOSITION/INFORMATION ON INGREDIENTS

Product Group : Reaction product of bisphenol F and epichlorohydrin.

<table>
<thead>
<tr>
<th>Chemical Name</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phenol, polymer with formaldehyde, glycidyl ether</td>
<td>28064-14-4</td>
<td>100 %</td>
</tr>
</tbody>
</table>

SECTION 3. HAZARDS IDENTIFICATION

Emergency Overview

Human health hazards : May be irritating to the eyes and skin. May cause skin sensitization.
Safety hazards : Not classified as flammable but will burn.

SECTION 4. FIRST AID MEASURES

Inhalation : Remove victim to fresh air and provide oxygen if breathing is difficult. Give artificial respiration if not breathing. Get medical attention.
Skin contact : Remove contaminated clothing/shoes and wipe excess from skin. Flush skin with water. Follow by washing with soap and water. If irritation occurs, get medical attention. Do not reuse clothing until cleaned. Contaminated leather articles, including shoes, cannot be decontaminated and should be destroyed to prevent reuse.

Eye contact : Flush eyes with plenty of water for 15 minutes while holding eyelids open. Get medical attention.

Ingestion : Do not induce vomiting. In general, no treatment is necessary unless large quantities of product are ingested. However, get medical advice.

Notes to physician

Symptoms : Irritation as noted above. Skin sensitization (allergy) may be evidenced by rashes, especially hives.

Treatment : In general, emesis induction is unnecessary in high viscosity, low volatility products.

SECTION 5. FIRE-FIGHTING MEASURES

Unsuitable extinguishing agents : Water in a jet.

Suitable extinguishing media : Use water fog, "alcohol foam", dry chemical or carbon dioxide.

Specific hazards during firefighting : Keep adjacent containers cool by spraying with water.

Special protective equipment for fire-fighters : Do not enter confined fire space without full bunker gear (helmet with face shield, bunker coats, gloves and rubber boots), including a positive pressure NIOSH approved self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions : Avoid contact with skin, eyes, clothing
# Environmental precautions

Prevent contamination of soil and water. Prevent from spreading or entering into drains, ditches or rivers by using sand, earth, or other appropriate barriers. If material enters drains, it should be pumped out into an open vessel. Emergency services may need to be called to assist in this operation.

## Clean-up methods - small spillage

- Take up with an absorbent material and dispose of properly.

## Clean-up methods - large spillage

- Remove with vacuum trucks or pump to storage/salvage vessels.
- Soak up residue with an absorbent such as clay, sand or other suitable material; place in non-leaking containers for proper disposal.
- Flush area with water to remove trace residue.

## Additional advice

- Notify authorities if any exposures to the general public or environment occurs or is likely to occur.
- See Section 13 for information on disposal.

---

### SECTION 7. HANDLING AND STORAGE

#### Handling

<table>
<thead>
<tr>
<th>Advice on safe handling</th>
<th>Containers, even those that have been emptied, can contain hazardous product residues. Handle in accordance with the potential hazard of the curing agent used. Avoid contact with eyes. Avoid prolonged or repeated contact with skin. Wash thoroughly after handling. Launder contaminated clothing before reuse. Contaminated leather articles, including shoes, cannot be decontaminated and should be destroyed to prevent reuse. WARNING. May cause skin and eye irritation. May cause skin sensitization. Minimize skin contact. Wash with soap and water before eating, drinking, smoking, applying cosmetics, or using toilet facilities. Heating this resin above 300 deg. F in the presence of air may cause slow oxidative decomposition, above 500 deg. F, polymerization may occur. Some curing agents, e.g., aliphatic polyamines, can produce exothermic reactions which in large masses can cause runaway polymerization and charring of the reactants. Fumes and vapors from the thermal and chemical decompositions vary widely in composition and toxicity. Do not breathe fumes. Use a NIOSH-approved respirator as required to prevent overexposure. In accord with 29 CFR.1910.134, use either an atmosphere-supplying respirator or an air-purifying respirator for organic vapors.</th>
</tr>
</thead>
</table>
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**Storage**

Requirements for storage areas and containers:  Store in a cool, dry place with adequate ventilation. Keep away from open flames and high temperatures.

**SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

Protective measures:  Wear appropriate respirator and protective clothing.

Eye protection:  Avoid contact with eyes. Wear safety glasses or goggles as appropriate.

Hand protection:  Nitrile rubber gloves  
Butyl rubber gloves gauntlet type

Skin and body protection:  Avoid prolonged or repeated contact with skin. Wear chemical-resistant gloves and other clothing as required to minimize contact.

Respiratory protection:  Not normally required.

**Exposure Guidelines**

<table>
<thead>
<tr>
<th>Components with workplace control parameters</th>
<th>Regulation</th>
<th>Exposure time</th>
<th>Value</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phenol, polymer with formaldehyde, glycidyl ether</td>
<td>ACGIH</td>
<td></td>
<td></td>
<td>None established.</td>
</tr>
</tbody>
</table>

**SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES**

Form:  Liquid

Colour:  Light yellow

Odour:  Slight

pH:  ca. 7

Boiling point:  > 200 °C (> 392 °F)

Flash point:  > 150 °C (> 302 °F)
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Autoignition temperature : > 300 °C (> 572 °F)
Vapour pressure : 82 Pa at 20 °C (68 °F)
Density : Typical 1,170 kg/m3 at 25 °C (77 °F) (SMS 1347)
Partition coefficient (n-octanol/water) : log Pow: > 3
Solubility in water : Negligible.
Viscosity, dynamic : 2.5 - 4.5 Pa·s at 25 °C (77 °F) ASTM D-445
Other physico-chemical properties : The above properties are typical values only and do not constitute a specification (refer to supplier for supply specification).

SECTION 10. STABILITY AND REACTIVITY

Materials to avoid : Can react vigorously with strong oxidizing agents, strong lewis or mineral acid, and strong mineral and organic bases, especially primary and secondary aliphatic amines.
Hazardous decomposition products : Carbon monoxide, aldehydes, acids, and other organic substances may be formed during combustion or thermal or oxidative decomposition. Reaction with some curing agents may produce considerable heat. Run-a-way cure reactions may char and decompose the resin system, generating unidentified fumes and vapors which may be toxic.
Hazardous reactions : Stable.
Hazardous polymerization will not occur.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute oral toxicity : Low toxicity, LD50 > 2000 mg/kg.
Acute dermal toxicity : Low toxicity, LD50 > 2000 mg/kg.
Acute inhalation toxicity : no data available

Chronic Health Hazard

<table>
<thead>
<tr>
<th>Components</th>
<th>Concentration</th>
<th>Regulation</th>
<th>Value</th>
<th>Remarks</th>
</tr>
</thead>
</table>

5/10
### Phenol, polymer with formaldehyde, glycidyl ether

<table>
<thead>
<tr>
<th>Component</th>
<th>Percentage</th>
<th>Safety Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phenol, polymer with formaldehyde, glycidyl ether</td>
<td>100 %</td>
<td>This component has not been classified by the International Agency for Research on Cancer (IARC).</td>
</tr>
</tbody>
</table>

#### Eye irritation
- Slightly irritating to the eyes.

#### Skin irritation
- Slightly irritating to the skin.

#### Sensitization
- Skin sensitiser.

#### Carcinogenicity
- This product contains trace residual quantities of epichlorohydrin (ECH), CAS no. 106-89-8. It is very unlikely that normal work practices with this product could result in measurable ECH concentrations in this workplace atmosphere. Nevertheless, you should be aware that ECH has been reported to produce cancer in laboratory animals and to produce mutagenic changes in bacteria and cultured human cells.

#### Mutagenicity
- Not considered to be a mutagenic hazard.

#### Basis for assessment
- Information given is based on product data.

#### Human effects
- See Section 4 for information regarding acute effects to humans.

### Potential Health Effects

#### Inhalation
- Not expected to be a relevant route of exposure, however, under conditions where exposure to vapors or mists is possible, could cause respiratory tract irritation.

#### Skin
- May be moderately irritating to the skin.
- May cause skin sensitization.

#### Eyes
- May be moderately irritating to the eyes.

#### Ingestion
- Not expected to be a relevant route of exposure, however, product is expected to have a low order of acute oral toxicity.

#### Aggravated Medical Condition
- Preexisting eye, skin and respiratory disorders may be aggravated by exposure to this product.
### SECTION 12. ECOLOGICAL INFORMATION

**Elimination information (persistence and degradability)**

<table>
<thead>
<tr>
<th>Property</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Biodegradability</td>
<td>This section will be updated as ecological reviews are completed.</td>
</tr>
<tr>
<td>Ecotoxicity effects</td>
<td>This section will be updated as ecological reviews are completed.</td>
</tr>
</tbody>
</table>

**Toxicity to fish**  
This section will be updated as ecological reviews are completed.

### SECTION 13. DISPOSAL CONSIDERATIONS

**Product disposal**  
If this material becomes a waste, it would not be a hazardous waste by RCRA criteria (40 CFR 261). Place in an appropriate disposal facility in compliance with local and federal regulations.

### SECTION 14. TRANSPORT INFORMATION

<table>
<thead>
<tr>
<th>Mode</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>CFR_ROAD</td>
<td>NOT REGULATED FOR TRANSPORT</td>
</tr>
<tr>
<td>IATA_C</td>
<td>NOT REGULATED FOR TRANSPORT</td>
</tr>
<tr>
<td>IMDG</td>
<td>NOT REGULATED FOR TRANSPORT</td>
</tr>
<tr>
<td>CFR_RAIL</td>
<td>NOT REGULATED FOR TRANSPORT</td>
</tr>
</tbody>
</table>

### SECTION 15. REGULATORY INFORMATION

**Notification status**

<table>
<thead>
<tr>
<th>Agency</th>
<th>Status</th>
</tr>
</thead>
<tbody>
<tr>
<td>AICS</td>
<td>y</td>
</tr>
<tr>
<td>DSL</td>
<td>y</td>
</tr>
<tr>
<td>INV (CN)</td>
<td>y</td>
</tr>
</tbody>
</table>
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<table>
<thead>
<tr>
<th>Notification status</th>
<th>Legend</th>
</tr>
</thead>
<tbody>
<tr>
<td>y = Yes; AICS = Australian Inventory of Chemical Substances; DSL = Canadian Domestic Substances List; INV(CN) = Inventory of Existing Chemicals Substances in China; ENCS(JP) = Japanese Existing and New Chemical Substances; TSCA = Toxic Substance Control Act; EINECS = European Inventory of New and Existing Chemicals; KECI(KR) = Korean Existing Chemicals Inventory; PICCS(PH) = Philippine Inventory of Chemicals and Chemical Substances</td>
<td></td>
</tr>
</tbody>
</table>

**US. EPA CERCLA Hazardous Substances (40 CFR 302)**

Phenol, polymer with formaldehyde, glycidyl ether, No RQ

**SARA 311/312 Hazards**

Acute Health Hazard

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 313 Toxic Chemicals (40 CFR 372.65) - Supplier Notification Required**

Phenol, polymer with formaldehyde, glycidyl ether, No De minimis Concentration

**US. EPA Emergency Planning and Community Right-To-Know Act (EPCRA) SARA Title III Section 302 Extremely Hazardous Substance (40 CFR 355, Appendix A)**

Phenol, polymer with formaldehyde, glycidyl ether, Threshold Planning Quantity: No TPQ

Phenol, polymer with formaldehyde, glycidyl ether, Reportable quantity: No RQ

**New Jersey Right-To-Know Chemical List**

Phenol, polymer with formaldehyde, glycidyl ether, Not Listed
Additional Components Not Found In Section 2:

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Concentration</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-chloro-2,3-epoxy propane</td>
<td>106-89-8</td>
<td>&lt; 50 PPM</td>
<td>Listed.</td>
</tr>
</tbody>
</table>

Pennsylvania Right-To-Know Chemical List

Phenol, polymer with formaldehyde, glycidyl ether

Additional Components Not Found In Section 2:

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Concentration</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-chloro-2,3-epoxy propane</td>
<td>106-89-8</td>
<td>&lt; 50 PPM</td>
<td>Special hazard.</td>
</tr>
</tbody>
</table>

Massachusetts Right-To-Know Chemical List

Phenol, polymer with formaldehyde, glycidyl ether

Additional Components Not Found In Section 2:

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Concentration</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-chloro-2,3-epoxy propane</td>
<td>106-89-8</td>
<td>&lt; 50 PPM</td>
<td>Carcinogenic.</td>
</tr>
</tbody>
</table>

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

Additional Components Not Listed In Section 2:

<table>
<thead>
<tr>
<th>Components</th>
<th>Concentration</th>
<th>Regulation</th>
<th>Value</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-chloro-2,3-epoxy propane</td>
<td>&lt; 50 PPM</td>
<td>US. California Safe Drinking Water &amp; Toxic Enforcement Act (Proposition 65)</td>
<td>Listed: October 1, 1987</td>
<td>Carcinogenic.</td>
</tr>
</tbody>
</table>

SECTION 16. OTHER INFORMATION


The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.
A vertical bar ( | ) in the left margin indicated an amendment from the previous version.