

1. Identification of the Substance and the Company

EXPANCEL® Microspheres: 461 DE 20 d70

Use of the substance: Light-weight filler

Eka Chemicals AB / Expancel
Box 13000
850 13 SUNDSVALL
Sweden
Telephone: +46-60 134000
Telefax: +46-60 569518

For US customers:
Eka Chemicals Inc, Expancel, USA
Telephone: 770-813-9126
Telefax: 770-813-8639

Emergency tel no: +46-8 337043

Emergency tel no: Chemtel 1-800-255-3924

Email address of competent person responsible for the SDS:
info.expancel@akzonobel.com

2. Hazards Identification

The product is classified as highly flammable.

EXPANCEL DE can cause a dusty atmosphere / dustiness.

Observe that EXPANCEL DE must be properly handled due to risk of static electricity and dust explosion hazard.

3. Composition / Information on Ingredients

Description: Acrylic copolymer encapsulating a blowing agent.

Substance	CAS no	EINECS No	Content	Classification	Comments
<i>Blowing agent</i> - Isobutane	75-28-5	200-857-2	6–11 w-%	F+; R12	substance with a community workplace exposure limit
Copolymer	25214-39-5		>80 w-%		

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4. First-Aid Measures

First aid

<i>Inhalation:</i>	Fresh air.
<i>Skin contact:</i>	Wash with soap and water.
<i>Eye contact:</i>	Flush thoroughly with water.
<i>Ingestion:</i>	Drink a glass of water.

Medical attention Professional assistance by a doctor is not needed.

5. Fire-fighting Measures

Extinguishing media: Foam or water-spray is recommended.
Containers close to fire should be transferred to a safe place.
Corrosive (hydrogen chloride) and toxic fumes may occur as a decomposition product in case of fire.

6. Accidental Release Measures

If material is spilled, eliminate all sources of ignition and prevent spark formation as a result of static electricity. Use respiratory mask when handling the product if dusting cannot be avoided. Sweep up material.

7. Handling and Storage

HANDLING: Use adequate ventilation to control airborne particles. Keep containers closed as far as possible. When emptying containers of EXPANCEL DE special precautions should be taken, see handling instructions. Eliminate all sources of ignition where EXPANCEL DE is handled. Use grounded electrical equipment.

STORAGE: Store in a dry area at temperatures below 40°C. Eliminate all sources of ignition where EXPANCEL DE is stored.



8. Exposure Controls / Personal Protection

Use a respiratory mask when dusting cannot be avoided. Use protective rubber gloves when handling the product.

Substance	CAS no	Content	Permissible Exposure limits
- Acrylonitrile	107-13-1	< 0,005 w-%	2 ppm
- Vinylidene chloride	75-35-4	< 0,5 w-%	5 ppm, 20 mg/m ³ (*) 2 ppm, 8 mg/m ³ (**)
- Isobutane	75-28-5	6–11 w-%	800 ppm (***)
- Total dust			15 mg/m ³

(*) Recommended limits according to ACGIH (The American Conference of Governmental Industrial Hygienists)

(**) Germany, TRGS 900 (Maximale Arbeitsplatzkonzentration)

(***) Permissible exposure limit for the US.

9. Physical and Chemical Properties

<i>Appearance:</i>	White dry powder.
<i>Odor:</i>	No particular odor.
<i>Particle size:</i>	5 – 100 µm
<i>pH:</i>	3 – 4, when dispersed in water
<i>Explosive properties:</i>	Dust explosion hazard. $K_{st} = 240$ [bar*m/s] MIE (Minimum Ignition Energy) = < 3 [mJ] MOC (Minimal Oxygen Concentration) = 14 vol-% Lowest explosion concentration 40 g/m ³ air
<i>Auto ignition temperature:</i>	170°C
<i>Density [kg/m³]:</i>	30 – 80
<i>Solubility in water:</i>	Insoluble
<i>Soluble in:</i>	Dimethylacetamide, Dimethylformamide
<i>Volatile organic compound (VOC):</i>	appr 10 %
<i>Organic compounds:</i>	appr 100 %

10. Stability and Reactivity

The product is stable and no hazardous reaction will occur.

If the product is stored at temperatures above 50°C the release of blowing agent increases with a risk of explosive air-mixtures.

11. Toxicological Information

- Tests according to Magnusson and Kligman gave no reasons to believe that the product can cause allergy.
- LD₅₀ oral, rat; > 19 g/kg
- **Health effects:**
 - Inhalation:* Dry microspheres are dusty and may cause transient irritation in the respiratory organ. When stored in closed containers the concentration of monomers in the vapour phase may reach such a level that inhalation is harmful.
 - Skin contact:* May cause dryness.
 - Eye contact:* May cause irritation.
 - Ingestion:* No acute health effect anticipated due to chemical composition.

12. Ecological Information

- Acute toxicity LC₅₀ for goldfish at 96 hours exposition is higher than 5000 ppm. Compound can be stated as "non-toxic absolutely".
- In test with *Pseudomonas putida*, despite maximum amount of 10 g/liter, no toxicological effect was found.
- Wassergefährdungsklasse: The material constitute a slight danger to water (WGK = 1) according to VwVwS from 17.05.1999, Kenn-Nr 766 (Kunststoff).
- The product is not biologically decomposable.

13. Disposal Considerations

The material can be incinerated. If the material is incinerated corrosive fumes (hydrogen chloride) are formed.

Follow local regulations concerning disposal.



14. Transport Information

ADR, RID, IMDG, IATA
Class 4.1, Flammable solid, organic n.o.s (contains isobutane/isopentane)
UN 1325, pkg III

15. Regulatory Information

Classification: F; Highly flammable

Labeling:

- R11: Highly flammable
- Restricted to professional users.

The present components are listed in the following chemical inventories:

<i>USA:</i>	TSCA
<i>Europe:</i>	EINECS
<i>Australia:</i>	AICS
<i>Canada:</i>	DSL
<i>Japan:</i>	MITI/ENCS
<i>Korea:</i>	ECL
<i>China:</i>	SEPA/IECSC
<i>The Philippines:</i>	PICCS
<i>Switzerland:</i>	SWISS

16. Other Information

Explanation of the risk phrases under item 3

R12: Extremely flammable

Changes made in this edition have been indicated by a line in the left margin.

This SDS is in accordance with regulation 1907/2006/EC.

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