

SAFETY DATA SHEET

Revision Date: 09/09/2011

Print Date: 2/19/2013

MSDS Number: R0402431

Version: 2.0

Derakane™ 470-300 EPOXY VINYL ESTER
RESIN

™ Trademark, Ashland or its subsidiaries,
registered in various countries31868

1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Ashland	Regulatory Information Number	1-800-325-3751
P.O. Box 2219	Telephone	614-790-3333
Columbus, OH 43216	Emergency telephone number	1-800-ASHLAND (1-800-274-5263)
Product name	Derakane™ 470-300 EPOXY VINYL ESTER RESIN ™ Trademark, Ashland or its subsidiaries, registered in various countries	
Product code	31868	

2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance: liquid

WARNING! FLAMMABLE LIQUID AND VAPOR. MAY AFFECT THE CENTRAL NERVOUS SYSTEM CAUSING DIZZINESS, HEADACHE OR NAUSEA. MAY BE HARMFUL IF INHALED. ASPIRATION HAZARD IF SWALLOWED - CAN ENTER LUNGS AND CAUSE DAMAGE. MAY BE HARMFUL IF SWALLOWED. HARMFUL IF ABSORBED THROUGH THE SKIN. MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION. PROLONGED OR REPEATED CONTACT MAY DRY SKIN, CAUSE IRRITATION AND BURNS.

Potential Health Effects

Exposure routes

Inhalation, Skin absorption, Skin contact, Eye Contact, Ingestion

Eye contact

Can cause eye irritation. Symptoms include stinging, tearing, redness, and swelling of eyes.

Skin contact

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Can cause skin irritation. Symptoms may include redness and burning of skin, and other skin damage. Prolonged or repeated contact may dry the skin. Symptoms may include redness, burning, and drying and cracking of skin, skin burns, and other skin damage. Passage of this material into the body through the skin is possible, and skin contact may be harmful.

Ingestion

Swallowing small amounts of this material during normal handling is not likely to cause harmful effects. Swallowing large amounts may be harmful. This material can get into the lungs during swallowing or vomiting. This results in lung inflammation and other lung injury.

Inhalation

Breathing of vapor or mist is possible. Breathing small amounts of this material during normal handling is not likely to cause harmful effects. Breathing large amounts may be harmful. Symptoms are not expected at air concentrations below the recommended exposure limits, if applicable (see Section 8.).

Aggravated Medical Condition

Preexisting disorders of the following organs (or organ systems) may be aggravated by exposure to this material: Upper respiratory tract, Skin, lung (for example, asthma-like conditions), Liver, Central nervous system, male reproductive system, auditory system

Symptoms

Signs and symptoms of exposure to this material through breathing, swallowing, and/or passage of the material through the skin may include: metallic taste, stomach or intestinal upset (nausea, vomiting, diarrhea), irritation (nose, throat, airways), central nervous system depression (dizziness, drowsiness, weakness, fatigue, nausea, headache, unconsciousness) and other central nervous system effects, Lack of coordination, confusion, liver damage

Target Organs

Overexposure to this material (or its components) has been suggested as a cause of the following effects in laboratory animals: mild, reversible kidney effects, effects on hearing, respiratory tract damage (nose, throat, and airways), testis damage, liver damage, Overexposure to this material (or its components) has been suggested as a cause of the following effects in humans: mild effects on color vision, effects on hearing, respiratory tract damage (nose, throat, and airways), central nervous system effects

Carcinogenicity

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Styrene is listed as a possible human carcinogen by the International Agency for Research on Cancer (IARC) and as reasonably anticipated to be a human carcinogen by the National Toxicology Program (NTP).

Reproductive hazard

This material (or a component) has been shown to cause harm to the fetus in laboratory animal studies. Harm to the fetus occurs only at exposure levels that harm the pregnant animal. The relevance of these findings to humans is uncertain.

Other information

Styrene readily reacts with low concentrations of halogens (for example, fluorine, chlorine, bromine, or iodine) to form a tear-producing substance.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Hazardous Components	CAS-No. / Trade Secret No.	Concentration
STYRENE	100-42-5	>=30-<40%
METHACRYLIC ACID	79-41-4	>=1.5-<5%

4. FIRST AID MEASURES

Eyes

If symptoms develop, immediately move individual away from exposure and into fresh air. Flush eyes gently with water for at least 15 minutes while holding eyelids apart; seek immediate medical attention.

Skin

Immediately flush skin with water for at least 15 minutes while removing contaminated clothing and shoes. Seek immediate medical attention. Wash clothing before reuse and decontaminate or discard contaminated shoes.

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Ingestion

Seek medical attention. If individual is drowsy or unconscious, do not give anything by mouth; place individual on the left side with the head down. Contact a physician, medical facility, or poison control center for advice about whether to induce vomiting. If possible, do not leave individual unattended.

Inhalation

If symptoms develop, move individual away from exposure and into fresh air. If symptoms persist, seek medical attention. If breathing is difficult, administer oxygen. Keep person warm and quiet; seek immediate medical attention.

Notes to physician

Hazards: No information available.

Treatment: No information available.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Dry chemical, Carbon dioxide (CO₂), Water spray, Foam

Hazardous combustion products

Hydrocarbons, carbon dioxide and carbon monoxide

Precautions for fire-fighting

Material is volatile and readily gives off vapors which may travel along the ground or be moved by ventilation and ignited by pilot lights, flames, sparks, heaters, smoking, electric motors, static discharge or other ignition sources at locations near the material handling point. Never use welding or cutting torch on or near drum (even empty) because product (even just residue) can ignite explosively. Wear full firefighting turn-out gear (full Bunker gear), and respiratory protection (SCBA). Water may be ineffective for extinguishment unless used under favorable conditions by experienced fire fighters. Use water spray to cool fire exposed containers and structures until fire is out if it can be done with minimal risk. Avoid spreading burning material with water used for cooling purposes. Polymerization will take place under fire conditions. If polymerization occurs in a closed container, there is a possibility it will rupture violently. Cool storage container with water, if exposed to fire.

NFPA Flammable and Combustible Liquids Classification

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Flammable Liquid Class IC

6. ACCIDENTAL RELEASE MEASURES

Personal precautions

For personal protection see section 8. Persons not wearing protective equipment should be excluded from area of spill until clean-up has been completed. Ensure adequate ventilation. Eliminate all ignition sources (flares, flames including pilot lights, electrical sparks). Pay attention to the spreading of gases especially at ground level (heavier than air) and to the direction of the wind.

Environmental precautions

Prevent spreading over a wide area (e.g. by containment or oil barriers). Do not let product enter drains. Do not flush into surface water or sanitary sewer system. Local authorities should be advised if significant spillages cannot be contained.

Methods for cleaning up

Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

Other information

Comply with all applicable federal, state, and local regulations. Suppress (knock down) gases/vapours/mists with a water spray jet.

7. HANDLING AND STORAGE

Handling

Containers of this material may be hazardous when emptied. Since emptied containers retain product residues (vapor, liquid, and/or solid), all hazard precautions given in the data sheet must be observed. Static ignition hazard can result from handling and use. Electrically bond and ground all containers, personnel and equipment before transfer or use of material. Special precautions may be necessary to dissipate static electricity for non-conductive containers. Use proper bonding and grounding during product transfer as described in National Fire Protection Association document NFPA 77. Warning. Sudden release of hot organic chemical vapors or mists from process equipment operating at elevated temperature and pressure, or sudden ingress of air into vacuum equipment, may

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result in ignitions without the presence of obvious ignition sources. Published "autoignition" or "ignition" temperature values cannot be treated as safe operating temperatures in chemical processes without analysis of the actual process conditions. Any use of this product in elevated temperature processes should be thoroughly evaluated to establish and maintain safe operating conditions. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Storage

Store in a cool, dry place at 75 degrees F or lower. Do not store near extreme heat, open flame, or sources of ignition. Maintain inhibitor and dissolved oxygen level. Do not blanket or purge with an inert gas to avoid depleting the oxygen concentration. Store out of direct sunlight.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

STYRENE		100-42-5
ACGIH	time weighted average	20 ppm
ACGIH	Short term exposure limit	40 ppm
NIOSH	Recommended exposure limit (REL):	50 ppm
NIOSH	Recommended exposure limit (REL):	215 mg/m3
NIOSH	Short term exposure limit	100 ppm
NIOSH	Short term exposure limit	425 mg/m3
OSHA Z2	time weighted average	100 ppm
OSHA Z2	Ceiling Limit Value:	200 ppm
OSHA Z2	Maximum concentration:	600 ppm
METHACRYLIC ACID		79-41-4
ACGIH	time weighted average	20 ppm
NIOSH	Recommended exposure limit (REL):	20 ppm
NIOSH	Recommended exposure limit (REL):	70 mg/m3

General advice

These recommendations provide general guidance for handling this product. Personal protective equipment should be selected for individual applications and should consider factors which affect

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exposure potential, such as handling practices, chemical concentrations and ventilation. It is ultimately the responsibility of the employer to follow regulatory guidelines established by local authorities.

Exposure controls

Provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(s). OSHA has formally endorsed a styrene industry proposal for a voluntary 50 ppm workplace limit on styrene. Members of the Styrene Information and Research Council (SIRC), Composites Institute (CI), Composite Fabricators Association (CFA), International Cast Polymers Association (ICPA) and National Marine Manufacturers Association (NMMA) have agreed to use either engineering controls, work practices or respiratory protection to achieve this voluntary limit for styrene.

Eye protection

Chemical splash goggles in compliance with OSHA regulations are advised; however, OSHA regulations also permit other type safety glasses. Consult your safety representative. Wear chemical splash goggles when there is the potential for exposure of the eyes to liquid, vapor or mist.

Skin and body protection

Wear appropriate chemical impervious clothing and boots whenever there is potential for skin contact with product. Launder clothing before reuse. Maintain safety shower at all locations where skin contact could occur. Contact your local safety equipment supplier to assist the facility in determining proper selection of personal protective equipment for the applications/operations present at your facility. Wear resistant gloves (consult your safety equipment supplier). Discard gloves that show tears, pinholes, or signs of wear.

Respiratory protection

A NIOSH-approved air-purifying respirator with an appropriate cartridge and/or filter may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits (if applicable) or if overexposure has otherwise been determined. Protection provided by air-purifying respirators is limited. Use a positive pressure, air-supplied respirator if there is any potential for uncontrolled release, exposure levels are not known or any other circumstances where an air-purifying respirator may not provide adequate protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state	liquid
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Odour	pungent
Boiling point/boiling range	293 °F / 145 °C
Flash point	79.00 °F / 26.11 °C Pensky Martens closed cup
Lower explosion limit/Upper explosion limit	1.1 %(V) / 6.1 %(V)
Vapour pressure	8.532 hPa @ 77 °F / 25 °C Calculated Vapor Pressure
Relative vapour density	(>)1 AIR=1
Density	1.102 g/cm ³ @ 68 °F / 20 °C
	9.195 lb/gal @ 77.00 °F / 25.00 °C
Water solubility	insoluble

10. STABILITY AND REACTIVITY

Stability

Stable.

Conditions to avoid

Exposure to sunlight., Exposure to air., temperature extremes Heat, flames and sparks.

Incompatible products

Acids, alkalis, aluminum, aluminum chloride, Amines, Copper, Copper alloys, halogens, iron chloride, metal salts, Oxidizing agents, Strong bases, Peroxides

Hazardous decomposition products

Hydrocarbons, carbon dioxide and carbon monoxide

Hazardous reactions

Product can undergo hazardous polymerization., Avoid exposure to excessive heat, peroxides and polymerization catalysts.

11. TOXICOLOGICAL INFORMATION

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Acute oral toxicity

Acute oral toxicity - Product : no data available

Acute oral toxicity - Components

STYRENE : LD 50: 2,650 mg/kg Species: Rat

METHACRYLIC ACID : LD 50: 1,320 mg/kg Species: Rat Method: OECD Test
Guideline 401

Acute inhalation toxicity

Acute inhalation toxicity - Product : no data available

Acute inhalation toxicity - Components

STYRENE : LC 50: 2800 ppm Exposure time: 4 h Species: Rat

METHACRYLIC ACID : LD 50: 7.1 mg/l Exposure time: 4 h Species: Rat

Acute dermal toxicity

Acute dermal toxicity - Product : no data available

Acute dermal toxicity - Components

METHACRYLIC ACID : LD 50: 500 mg/kg Species: Rabbit

Acute toxicity (other routes of administration)

Acute toxicity (other routes of administration) : no data available

12. ECOLOGICAL INFORMATION

Biodegradability

Biodegradability - Product : no data available

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Bioaccumulation

Bioaccumulation - Product : no data available

Ecotoxicity effects

Toxicity to fish

Toxicity to fish - Product : no data available

Toxicity to daphnia and other aquatic invertebrates.

Toxicity to daphnia and
other aquatic invertebrates.
- Product : no data available

Toxicity to algae

Toxicity to algae -
Product : no data available

Toxicity to bacteria

Toxicity to bacteria -
Product : no data available

13. DISPOSAL CONSIDERATIONS

Waste disposal methods

Dispose of in accordance with all applicable local, state and federal regulations. Do not discharge effluent containing this product into lakes, streams, ponds or estuaries, oceans, or other waters unless in accordance with the requirements of a National Pollutant Discharge Elimination System (NPDES) permit, and the permitting authority has been notified in writing prior to discharge. Do not discharge effluent containing this product to sewer systems without previously notifying the local sewage

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treatment plant authority. For guidance, contact your State Water Board or Regional Office of the EPA.
Dispose of in accordance with all applicable local, state and federal regulations.

14. TRANSPORT INFORMATION

REGULATION

ID NUMBER	PROPER SHIPPING NAME	*HAZARD CLASS	SUBSIDIARY HAZARDS	PACKING GROUP	MARINE POLLUTANT / LTD. QTY.
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U.S. DOT - ROAD

UN 1866	Resin solution	3		III	
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U.S. DOT - RAIL

UN 1866	Resin solution	3		III	
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U.S. DOT - INLAND WATERWAYS

UN 1866	Resin solution	3		III	
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TRANSPORT CANADA - ROAD

UN 1866	RESIN SOLUTION	3		III	
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TRANSPORT CANADA - RAIL

UN 1866	RESIN SOLUTION	3		III	
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TRANSPORT CANADA - INLAND WATERWAYS

UN 1866	RESIN SOLUTION	3		III	
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INTERNATIONAL MARITIME DANGEROUS GOODS

UN 1866	RESIN SOLUTION	3		III	
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INTERNATIONAL AIR TRANSPORT ASSOCIATION - CARGO

UN 1866	Resin solution	3		III	
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INTERNATIONAL AIR TRANSPORT ASSOCIATION - PASSENGER

UN 1866	Resin solution	3		III	
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MEXICAN REGULATION FOR THE LAND TRANSPORT OF HAZARDOUS MATERIALS AND WASTES

UN	1866	RESINA, SOLUCIONES DE	3	III
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*ORM = ORM-D, CBL = COMBUSTIBLE LIQUID

Dangerous goods descriptions (if indicated above) may not reflect quantity, end-use or region-specific exceptions that can be applied. Consult shipping documents for descriptions that are specific to the shipment.

15. REGULATORY INFORMATION

California Prop. 65

WARNING! This product contains a chemical known to the State of California to cause cancer.	BENZENE
WARNING! This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.	BENZENE

SARA Hazard Classification SARA 311/312 Classification

Reactivity Hazard
Fire Hazard
Acute Health Hazard
Chronic Health Hazard

SARA 313 Component(s)

STYRENE	33.00 %
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Notification status

US. Toxic Substances Control Act	y (positive listing)
Canada. Canadian Environmental Protection Act (CEPA). Domestic Substances List (DSL). (Can. Gaz. Part II, Vol. 133)	q (quantity restricted)
Australia. Industrial Chemical (Notification and Assessment) Act	n (Negative listing)
New Zealand. Inventory of Chemicals (NZIoC), as published by ERMA New Zealand	n (Negative listing)
Japan. Kashin-Hou Law List	y (positive listing)
Korea. Toxic Chemical Control Law (TCCL) List	y (positive listing)
Philippines. The Toxic Substances and Hazardous and Nuclear Waste Control Act	n (Negative listing)
China. Inventory of Existing Chemical Substances	y (positive listing)

Reportable quantity - Product

US. EPA CERCLA Hazardous Substances (40 CFR 302)	3029 lbs
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Reportable quantity-Components

STYRENE	100-42-5	1000 lbs
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	HMIS	NFPA
Health	2*	2
Flammability	3	3
Physical hazards	2	
Instability		2
Specific Hazard	--	--

16. OTHER INFORMATION

The information accumulated herein is believed to be accurate but is not warranted to be whether originating with the company or not. Recipients are advised to confirm in advance of need that the

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information is current, applicable, and suitable to their circumstances. This MSDS has been prepared by Ashland's Environmental Health and Safety Department (1-800-325-3751).